



SINGER

Heavy Duty

Model 14HD854



Feature	Benefit
2-3-4 Stitch Thread Capability	Provides more stitch variety. The 6 different stitch types ensure the perfect stitch, regardless of the project: blind hems, rolled hems, flatlocking, finishing raw edges and sewing seams.
1,300 Stitches Per Minute	Professional speed for faster results.
Differential Feed	Fully adjustable to ensure even feed for perfect seams on every fabric — breaking or puckering. It is also useful for keeping stretch fabrics and bias-cut fabrics from becoming stretched out.
Smoother Multi-Speed Sewing	Machine feeds smoothly at all speeds. The high performance motor allows high torque and penetration force even on low speed, providing a steady stable force that can sew through thicker fabrics.
Superior Fabric Feed System	Assures consistent quality stitches on all fabrics.
60% Larger Cutting Knife*	Cuts thick fabrics with ease.
Moveable Upper Knife	Can easily move knife to prevent trimming of fabric while sewing.
Heavy Duty Metal Frame	Machine remains still for skip-free sewing.
Color Coded Threading System	With complete, easy-to-read diagrams, this feature makes threading a snap. Just follow the color-coded diagram on the machine for effortless threading.

*than other SINGER sergers



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Pre-Threaded Color-Coded Spools	Learn & master threading & adjustments. Use the multi-colored thread provided to learn how to thread the machine and to understand the feeding system.
High Performance Motor	Better, quality results on heavy fabrics.
Twice the Light*	See your sewing area more clearly.
Free Arm Sewing	Makes it easy to sew hard-to-reach areas such as armholes, cuffs and smaller projects.
Adjustable Tension	Keeps stitches balanced and even.
Adjustable Stitch Length & Width	Keeps seams strong and prevent bunching on any fabric type.
Portable	Carry handle makes it easy to take your serger to class with you.
4 Built-In Rolled Hems	More hem options, especially for lightweight fabrics. Converting to the Rolled Hem sewing mode is effortless. An easy access lever moves the stitch finger in position for rolled hemming.

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Feature	Benefit
Two-Thread Standard Rolled Hem Stitches	Add an elegant fine finish to table linens, scarves and much more.
Two-Thread Wrapped Edge Overlock Stitch	Use as a lightweight seam finish or a lightweight seam on woven fabrics.
Three-Thread Overlock Stitch	Provides a wonderful professional seam finish, helps prevent loosely woven fabrics from unraveling, and offers unlimited decorative capabilities.
Three-Thread Wrapped Edge Overlock Stitch	Ideal for finishing fine fabrics or highly stretchable fabrics.
Three-Thread Flatlock Stitch	Special decorative threads can be used to add texture and a dramatic embellishment effects.
Four-Thread Mock Stretch Stitch	A favorite when sewing a knit fabric because the stitch stretches as the fabric stretches providing a strong and professional finish that will not “pop” when the fabric is stretched.
Accessories	All-Purpose Foot, Needle Set, Tweezers, Spreader, Screwdriver, Four Thread Spools, Spare Lower Knife, Scrap Bag & Lint Brush, Instruction Manual with Stitch Guide, Machine Intro DVD, Foot Control, Power Cord.
Warranty	25-year limited warranty. Warranted for household, classroom and commercial use.